

## PRODUCT SPECIFICATION

### header

product description	3440 - Screw closure INTER BEAD Band 48 mm 3 threads	
product hierarchy		
customer drawing no.	3440	
neck material	PET	PET
neck finish drawing no.	PT 48-41 V01 Ra	PT 48-41 V01 Rb

### product properties

weight	5,0	gramms
resin type		
pourer	HDPE	
screw cap		
additional part		
additions		
gasket / liner		
other parts		
packaging		
carton content	1 700	pcs./carton
carton size (LxWxH)	380 x 380 x 580	mm
pallet size	800 x 1200	mm
cartons/pallet	20	

### storage

storage temperature		
minimum	10	°C
maximum	28	°C

The delivered closure may be stored for up to 12 months after production date. Direct UV-light during storage must be avoided. The closure should not be subject to penetrating odours or excessive temperature fluctuations.

### application

closure temperature before capping	18 - 28	°C
(closures need to be stored min. 24 hours at required temperature before capping)		
static torque of capping head	-	Nm
	-	inch lbs
head pressure	-	N
head speed		
minimum	-	rpm
maximum	-	rpm

The application of closures as specified herein does not relieve the customer from his province to set the capping equipment as required and to conduct his own compatibility test of the applied closure and the product filled. The bottle neck or orifice must be true to size and in compliance with Bericap neck or orifice drawings.

Technical assistance can be provided by Bericap.